Sleeve Seal Adjustment

Before adjustment make sure retainer ring is tight and pin moves freely in the sleeve seal. The sleeve seal pin should pass freely its full length. In the adjustment process, if plastic is present, the pin and sleeve seal will have to be removed and cleaned before pin can be properly adjusted. (proper safety precautions must be taken to prevent injury).

Carefully loosen pin seal enough so that it is difficult to move by hand. This is the correct adjustment setting for the valve pin & seal. (turn off power to Manifold)

Heating the manifold to operating temperature.

Run pin up and down by hand while tightening sleeve seal until you can no longer move pin by hand. If plastic is present, the pin and sleeve seal will have to be removed and cleaned before pin can be properly adjusted. (proper safety precautions must be taken to prevent injury).

Carefully loosen pin seal enough so that it is difficult to move by hand. This is the correct adjustment setting for the valve pin & seal. (turn off power to Manifold)

Partially screw seal into retainer ring on manifold.

Carefully loosen pin seal enough so that it is difficult to move by hand. This is the correct adjustment setting for the valve pin & seal. (turn off power to Manifold)

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