Heat manifold to process temperature and insert the VG pin through the sleeve seal. Check set between the sleeve seal and the VG pin (valve pin should be tight and hard to move by hand). If necessary re-adjust the sleeve seal per INCOE recommendations (see Sleeve Seal Adjustment document).

加熱流道板到設定溫度並將閥針插入衬套中。檢查衬套和閥針配合程度（閥針應該是緊的，通過用手很難動作為宜），如果有需要請根據INCOE建議調節衬套（請參照衬套調整說明）

With piston in closed position (down), thread the pneumatic cylinder assembly on to the VG pin head adapter as shown until it contacts the pneumatic coupling. Install screws (4X).

气缸阀芯处于关闭位置（降到最低位置），把气缸安装到阀针挂头螺丝上（如图所示），直到接触到气缸底座。安装4个螺丝，调节阀针（参照INCOE阀针调节说明）。