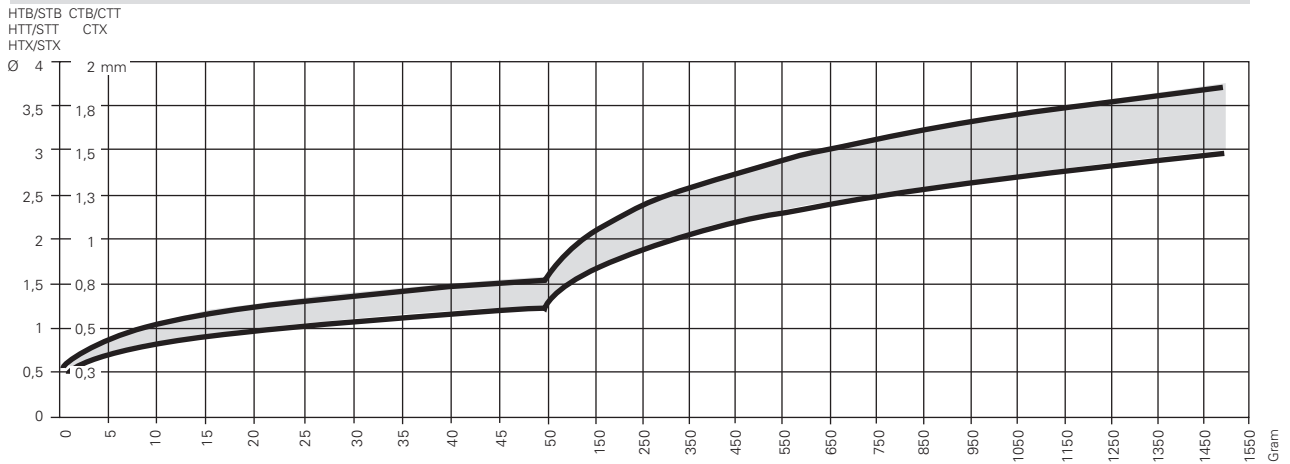


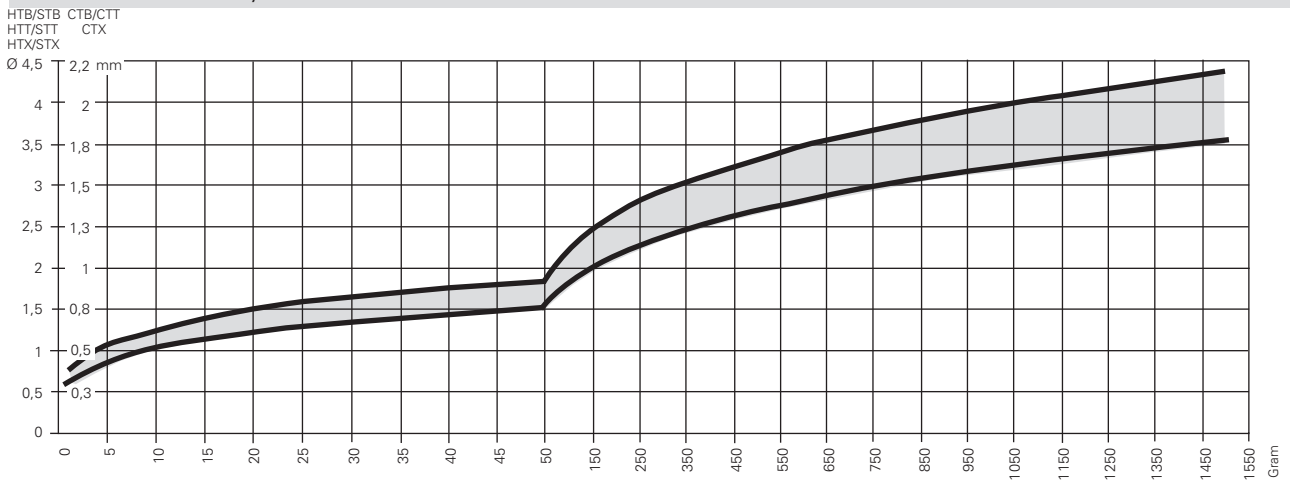
Low Viscosity • Baja Viscosidad • Baixa Viscosidade

(PP, PE, PS, SB)



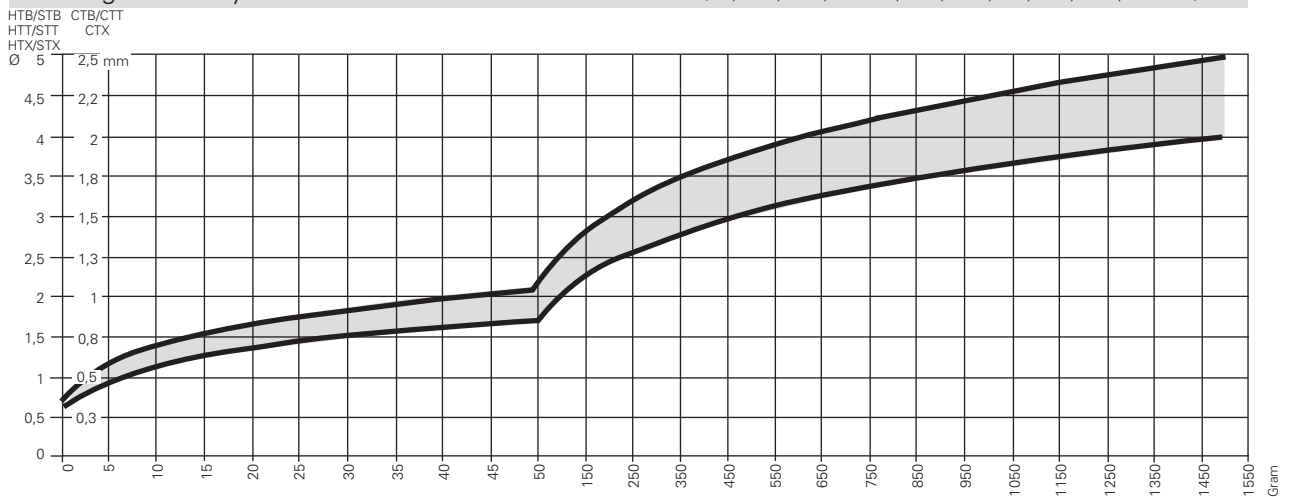
Medium Viscosity • Mediana Viscosidad • Media Viscosidade

(ABS, SAN, POM-CO, PMMA, EPDM, PA, PBT, PET)



High Viscosity • Alta Viscosidad • Alta Viscosidade

(PC, PPS, PSU, POM-H, PES, PPO, PEI, TPE, PUR, PC-ABS)



Gate vestige • Residuos de Entrada • Vestígio do ponto de injeção:

HTB/STB HTT/STT $\approx 0,5 \times \varnothing$ CTB/CTT $\approx 1 \times \varnothing$

All figures are recommendations based on our calculations and experiences; therefore we cannot provide any guarantee.

Todas las cifras son recomendaciones basadas en nuestros cálculos y experiencias; por este motivo no podemos ofrecerle garantía alguna.

Todas as figuras são recomendações baseadas em nossos cálculos; todavia não podemos garantir os resultados.