Heat manifold to process temperature and insert the VG pin through the sleeve seal. Check set between the sleeve seal and the VG pin (Valve Pin should be tight and hard to move by hand). If necessary re-adjust the sleeve seal per INCOE recommendations (see Sleeve Seal Adjustment document).

With VG pin in place. Install the hydraulic plate

In the valve pin position, install the hydraulic plate.

Heat manifold to process temperature and insert the VG pin through the sleeve seal. Check set between the sleeve seal and the VG pin (Valve Pin should be tight and hard to move by hand). If necessary re-adjust the sleeve seal per INCOE recommendations (see Sleeve Seal Adjustment document).

Install and fasten Anti Rotate Leakage Cap and VG Pin Head Adapter as shown.

如图所示安装，固定止转防漏盖和挂针螺丝。

With piston in closed position (down), thread the Hydraulic Cylinder Assembly on to the VG Pin Head Adapter as shown until it contacts the hydraulic plate. Install screws (4X). Adjust VG pin (see INCOE VG pin adjustment document).

油缸阀芯处于关闭位置（降到最低位置），把油缸安装到阀针挂头螺丝上（如图所示）直到接触到油缸底座。安装4个螺丝，调节阀针（参照INCOE阀针调节说明）。