

## 1.5 TORQUE FORCES

### Nozzle Bodies

SERIES	NM
DF 3	30
DF 5	50
DF 8	110
DF 12	200
DF 18	250
DF 25	300

Assembly with DFX Heads only at INCOE® plant.

### Caps

SERIES	NM
DF 3	6
DF 5	8
DF 8	35
DF 12	80
DF 18	120
DF 25	250

#### ATTENTION!

After cold torque force, caps must be retightened at a temperature of approx. 250°C (482°F).

To unscrew caps heat up to approx. 250°C (482°F).

Lb-Ft = Nm x 0.72  
250°C = 482°F

Use always high temperature Anti-Size compound for threads.