1.12 DFX MANIFOLD: ASSEMBLY

NOTES

a) Must locate and seal.
b) Contact max. 0.6 mm.
c) Clearance for expansion to system drawing.
d) Use anti-size for all threads.
e) Tighten.
f) Mold dimension must include expansion.
g) For PP, PE, PS only.
h) Protect all wires from heat.
i) Consult INCOE® before removing.
j) Torque Forces
   M6=14 Nm, M8=35 Nm,
   M10=70 Nm, M12=120 Nm
k) Fe-CuNi white = + / red = –
l) Offset dowel.
m) Extend TC only with Fe-CuNi wire.
n) Before assembly check all zones individually at approx. 100°C (212°F).
o) Supports with nozzles.
p) Prevent damage to O-Rings and seal areas.

PLEASE NOTE!

The system drawing is binding for assembly. Should you have any questions please contact our Applications or Design Department.