1.11 DFQ/DFS MANIFOLD: ASSEMBLY

NOTES

a) Must locate and seal.
b) Contact max. 0.6 mm.
c) Clearance for expansion to system drawing.
d) Use anti-size for all threads.
e) Tighten.
f) Mold dimension must include expansion.
g) For PP, PE, PS only.
h) Protect all wires from heat.
i) Consult INCOE® before removing.
j) Wired and checked to customer specification.
k) Fe-CuNi white = + / red = –
l) If needed, before assembly to mold, heat up manifold to approx. 100°C (212°F).
m) Extend TC only with Fe-CuNi wire.
n) Before assembly check all zones individually at approx. 100°C (212°F).

PLEASE NOTE!

Refer to system drawing for assembly. Should you have any questions please contact our Applications or Service Department.